

PRODUCT DATA

COMBICOLOR® AEROSOLS HAMMERTONE 7300

DESCRIPTION

RUST-OLEUM® CombiColor Aerosols Hammertone 7300 are based on a urethane modified alkyd.

MAIN PROPERTIES

Lead- and chromate-free - contains rust-inhibitive pigments for additional corrosion protection
- excellent hiding properties - high gloss appearance.

RECOMMENDED USES

RUST-OLEUM CombiColor Aerosols Hammertone 7300 can be applied directly on bare, manually derusted or with CombiPrimer Anti-Corrosion 3369/3380 primed steel.
RUST-OLEUM CombiColor Aerosols Hammertone 7300 are intended for small maintenance jobs or for touch-up.
RUST-OLEUM CombiColor Aerosols Hammertone 7300 should be used in light industrial exposures, normal humidity and interior applications.

TECHNICAL DATA

Appearance: Hammertone
Colour: See colour card
Propellant: Butane/ propane (white: dimethyl ether)
VOC-content: 532 - 540 g/l

Drying times 20°C/50% r.h.
To handle: 4 hours
To recoat: After 2 hours
Full hardness 7 days

Heat resistance: 90°C (dry heat), above 60°C discoloration may occur.

Coverage

Theoretical: 2 - 3 m² per spray can (400 ml).
Practical: Practical coverage depends on many factors such as porosity and roughness of the substrate and material losses during application.

SURFACE PREPARATION

Remove dirt, grease, oil, loose rust and all other surface contaminants by appropriate means. Prime or spot prime with the recommended RUST-OLEUM Primers. Sand intact coatings to provide a proper key for adhesion. The surface must be clean and dry during application. Galvanised, Zinc and Aluminium surfaces have to be primed first with CombiPrimer Tack Coat 3302.

DIRECTION FOR USE

Remove cover cap. Shake vigorously for at least one minute after the rattle of mixing ball is heard. Shake frequently during use.
Hold can approx. 25 cm from surface. Use back and forth motion keeping can parallel with surface. Ensure that can is in motion when spray button is pressed to avoid runs and sags. Apply several thin layers at a few minutes interval to achieve adequate coating thickness. After use turn can upside down and press spray button for 2 - 3 seconds to clean valve.

APPLICATION CONDITIONS

For optimum results the relative humidity shall be below 85% and the temperature of the can and substrate above 10°C.

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REMARKS

Prevent application of too thick layers because this can cause problems with drying and sagging.

SAFETY

Consult Safety Data Sheet and Safety Information printed on the can.

SHELLIFE / STORAGE CONDITIONS

5 years from date of production in unopened cans, if stored in dry, well ventilated areas, not in direct sunlight at temperatures between 5° and 35°C.

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